

# Technical Bulletin

**Model**  
911 C2/C4

**Group**  
1

**Subject:** Aluminum Air Guide  
on Engine Protection Plate

**Part Identifier**  
1080

**Number**  
9201

**ATTENTION: Service Manager/Service Technician**

**Models Affected:** 911 Carrera 2 and Carrera 4

**Concern:** Aluminum air guide plate cracked and/or rivets loose (arrow in Figure 1).

**Vehicle Information:** From Model Year '92 (N), the aluminum air guide plate is attached to the engine protection plate with steel rivets and large washers (formerly aluminum rivets).

**Repair Information:** A repair kit is available to replace cracked or loose aluminum plates on Carrera 2/4's prior to model year 1992 (N) (Figure 2). It is no longer necessary to replace the complete engine protection plate.

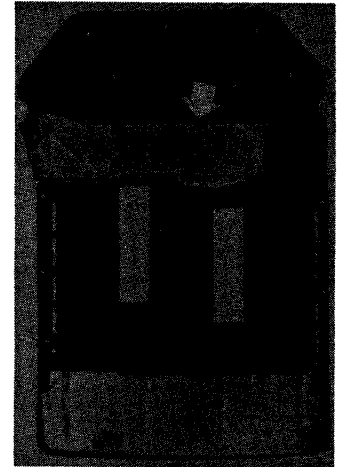


Figure 1

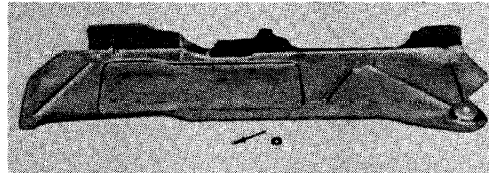


Figure 2

**Parts Information:** Repair kit Part Number 000 043 195 01 includes:

| Quantity | Part Number    | Description        |
|----------|----------------|--------------------|
| 1        | 964 119 131 02 | Aluminum air guide |
| 10       | 999 190 401 02 | Rivet              |
| 10       | N 011 665 3    | Washer             |

**Warranty Information:** Install new air guide plate 40 TU  
(Does not include R & R engine protection)

Labor operation: 10 80 19 OA

**Tools Required:** Electric drill  
5mm drill bit  
Vernier calipers  
10mm socket and ratchet  
Rivet pliers

**Work Procedure:**

1. Lift vehicle on hoist and remove engine protection plate.
2. Remove loose or damaged aluminum air guide plate. If necessary, drill out rivets.
3. Clean contact area of engine protection plate and aluminum air guide.

PORSCHE CARS NORTH AMERICA INC.



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**Work Procedure (continued):**

4. Align aluminum air guide plate with protection plate and install a 6mm bolt with nut in location A1. Install rivet with washer (Figure 3) in location A2. Refer to Figure 4 for location identification.

**Rivet Installation:**

1. Rivet
2. Washer
3. Aluminum air guide plate
4. Engine protection plate

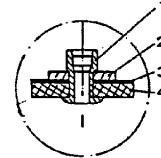


Figure 3

5. Drill air guide according to existing holes in engine protection plate.

**Note:** Early version engine protection plates have 6 rivet holes and new version engine protection plates have 10 rivet holes. When installing new aluminum air guide plate on early version protection plate, additional holes must be drilled in locations "C" (Figure 4).

6. If necessary, mark additional rivet holes referring to dimensions for locations "C" on the engine protection plate in Figure 4.
7. Drill 5mm holes in marked locations and deburr. Install rivets with washers (Figure 3).
8. Remove 6mm bolt and nut from location A1 and reinstall engine protection plate.

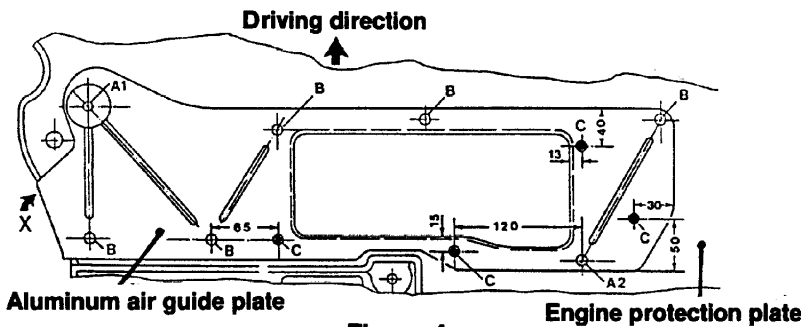
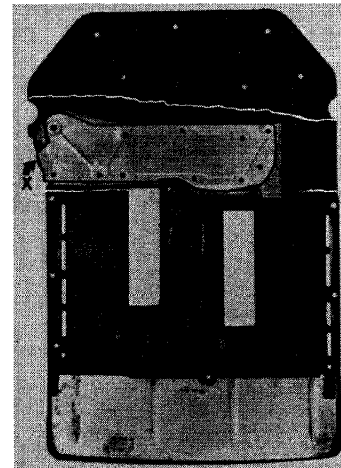


Figure 4



**Explanation of drilling locations**

- "A1 / A2" — existing on engine protection plate and on air guide.
- "B" — existing on engine protection plate must be drilled on air guide.
- "C" — existing only on new version engine protection plate. Must be drilled on air guide and on old version engine protection plate.

